

# Work Order ID 103793

**\*103793\***

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Item ID: D350-591-312 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Heli-Access-Step RH  
Start Date: 6/26/13 Start Qty: 1.00 **\*1\*** Cust Item ID:  
Required Date: 6/26/13 Req'd Qty: 1.00 **\*1\*** Customer:  
Reference: make to chg002

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3272	Rev B								

100 DOCUMENT CONTROL 0.00  
**\*100\***  
DC Memo 0.00  
Document Control Photocopy bluefile and type labels as per PPP D350-591-312 CHG001

250 Pick Kit 0.00  
**\*250\***  
Packaging Memo 0.00  
Packaging PULL FROM STK:  
1 X D350-591-312 B95601 CHG001  
ADD TO KIT  
1 X DSI 9410-011 B 102564  
FOR CHG002

<b>DAS</b> PART / AIRCRAFT		FACILITY: 1000 CANADIAN RD TEL: 1 800 333 5200 www.dasaircraft.com	
PATENT	N/A		
P/N	D350-591-312	CHG	CHG001
DESC.	704A 41 640 011	STC	SH92-6
LOT	B101275	STC	SH967NE
MODEL	AS350/355	STC	
TC APPROVAL #09-89		MADE IN CANADA	
		02723-4	

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Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
260 <b>*260*</b> QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00  0.00							
270 <b>*270*</b> Packaging Packaging	Packaging  Memo REPACKAGE USING NEW B/N @ CHG002 NEW LABELS REQ'D  Identify and pack for shipping as per PPPD350-591-312 Location: _____	0.00  0.00							
280 <b>*280*</b> QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00							

DAS 06/26/13 13/6/20

1 8 13-6-26

DAS 06/26/13 13/6/20

MCT 13-06-26

U 130626

# Picklist Print

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Work Order ID: 103793  
 Parent Item: D350-591-312  
 Parent Item Name: Heli-Access-Step RH

Start Date: 6/26/13

Required Date: 6/26/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A04.03.22New issue KJ/RF  
 IPP Rev:B 07-06-09 Added D3572-1 JLM  
 IPP Rev:C 08-04-02 ECN1163 DD verified by:EC  
 IPP Rev:D 08-04-08 ECN1164 DD verified by:eC IPP Rev:D fixe route seq in bom DD  
 10.04.28 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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**D350-591-312**  
 Heli-Access-Step RH

Manufactured No

Each 7.0000

1

Location

Loc Qty

Loc Code

FG

2

39411

1

98042

1

HALL

5

101275

5

**DS19410-011**

Manufactured No

Each 16.0000

1

Amends installations of D350-591-311/312 steps

Location

Loc Qty

Loc Code

FG032

9

102566

9

PKG

7

100205

2

95544

5